

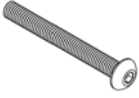
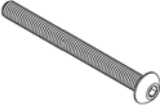
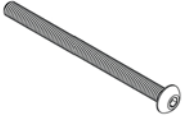








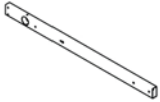
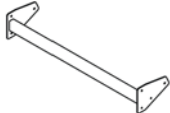
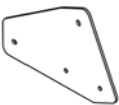






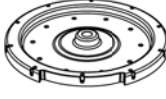
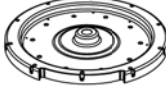



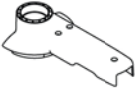
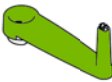




# INCLUDED COMPONENTS

PART	PART NUMBER	QTY	DESCRIPTION
	<b>AA</b>	<b>35</b> +2 SPARE	BUTTONHEAD SOCKET SCREW M5x16
	<b>AB</b>	<b>4</b>	BUTTONHEAD SOCKET SCREW M5x25
	<b>AC</b>	<b>16</b> +1 SPARE	BUTTONHEAD SOCKET SCREW M5x40
	<b>AD</b>	<b>6</b>	BUTTONHEAD SOCKET SCREW M5x55
	<b>AE</b>	<b>2</b>	BUTTONHEAD SOCKET SCREW M5x70
	<b>AF</b>	<b>1</b>	OVERSIZED M5 WASHER
	<b>AG</b>	<b>30</b> +2 SPARE	SELF CLINCHING NUT M5
	<b>AH</b>	<b>13</b> +1 SPARE	NYLOC NUT M5
	<b>AI</b>	<b>20</b>	BARREL NUT M5x20

PART	PART NUMBER	QTY	DESCRIPTION
	<b>G</b>	<b>1</b>	SLIDING DOOR -TIME
	<b>H</b>	<b>1</b>	SLIDING DOOR -PLUS
	<b>I</b>	<b>1</b>	AXLE
	<b>J</b>	<b>2</b>	LEG BOTTOM
	<b>K</b>	<b>2</b>	LEG VERTICAL
	<b>L</b>	<b>1</b>	STAND BASE
	<b>M</b>	<b>2</b>	STAND BRACKET
	<b>N</b>	<b>2</b>	BARREL SPACER


PART	PART NUMBER	QTY	DESCRIPTION
	<b>AJ</b>	<b>1</b>	END CAP CHS 38mm
	<b>AK</b>	<b>5</b>	END CAP RHS 25x50mm
	<b>AL</b>	<b>1</b>	NYLON SPACER
	<b>A</b>	<b>1</b>	DOOR PANEL
	<b>B</b>	<b>4</b>	PANEL
	<b>C</b>	<b>1</b>	CAP -NO HOLES
	<b>D</b>	<b>1</b>	CAP -HOLES
	<b>E</b>	<b>2</b>	DIVIDER
	<b>F</b>	<b>4</b>	INTERNAL GEAR

PART	PART NUMBER	QTY	DESCRIPTION
	<b>O</b>	<b>1</b>	INNER GEAR COG
	<b>P</b>	<b>1</b>	CRANK COVER
	<b>Q</b>	<b>1</b>	CRANK ARM
	<b>R</b>	<b>1</b>	CRANK HANDLE
	<b>S</b>	<b>1</b>	CRANK RACHET

## TOOLS PROVIDED:

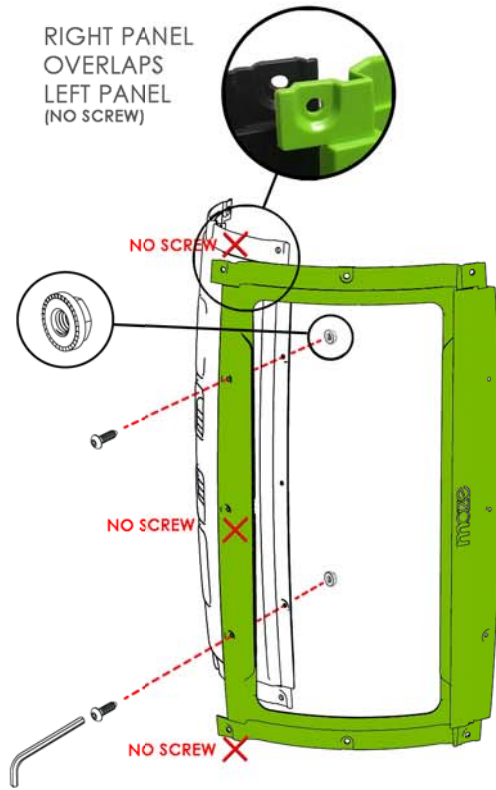
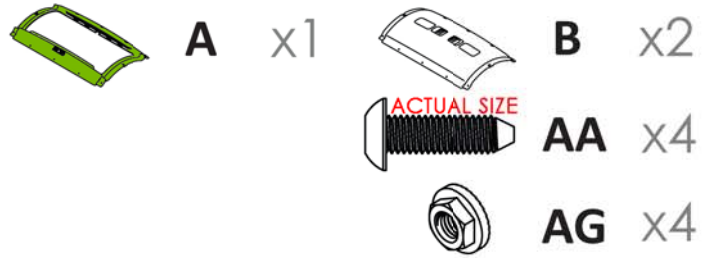
	8MM SPANNER
	3MM ALLEN KEY

## TOOLS REQUIRED:

	FLATHEAD SCREWDRIVER
---	----------------------

# STEP 1

TIP: IN THESE INSTRUCTIONS WE HAVE SUGGESTED THE BEST WAY TO POSITION THE PARTS AND THE BARREL. PLEASE TRY TO FOLLOW AS PER THE DIAGRAMS.

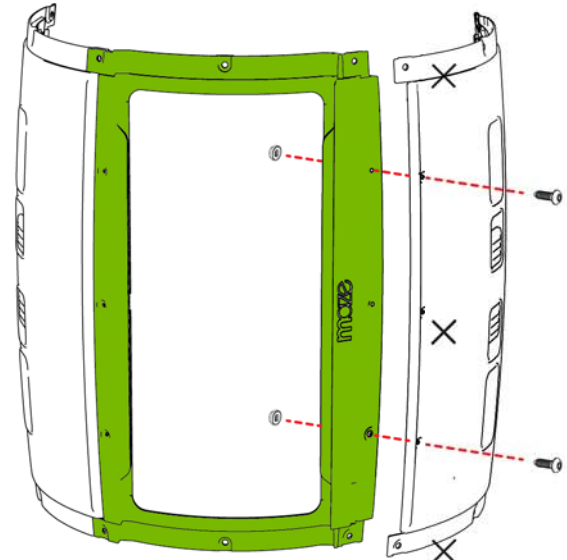


RIGHT PANEL  
OVERLAPS  
LEFT PANEL  
(NO SCREW)

NO SCREW X

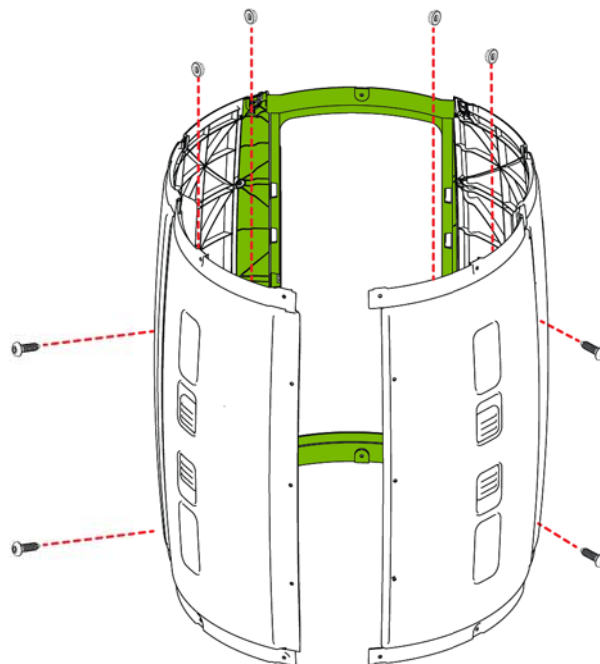
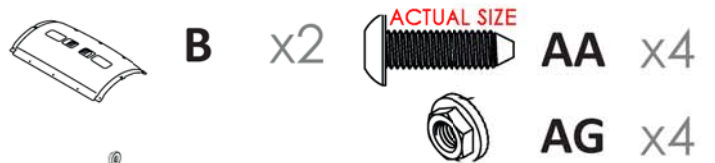
NO SCREW X

NO SCREW X



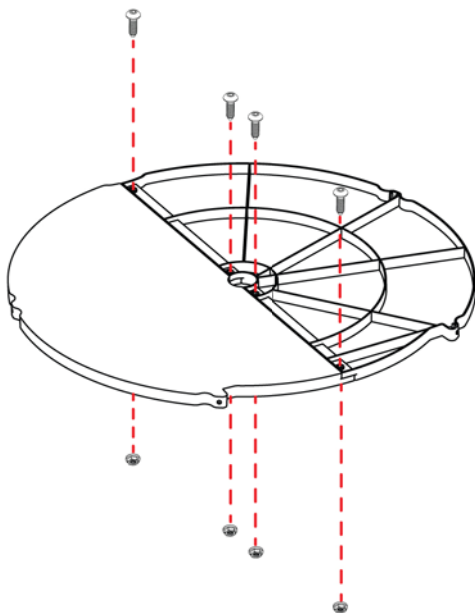
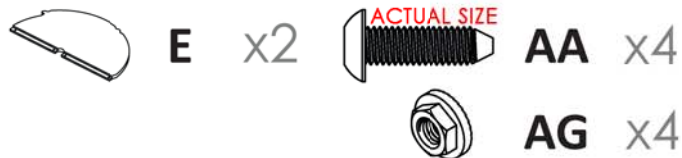
USE ALLEN KEY TO TIGHTEN  
SCREWS IN PLACE

# STEP 2

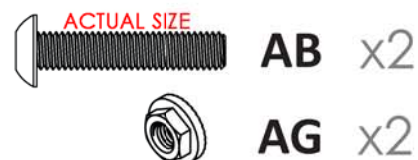


ENSURE TO LEAVE THE BACK PANELS OPEN

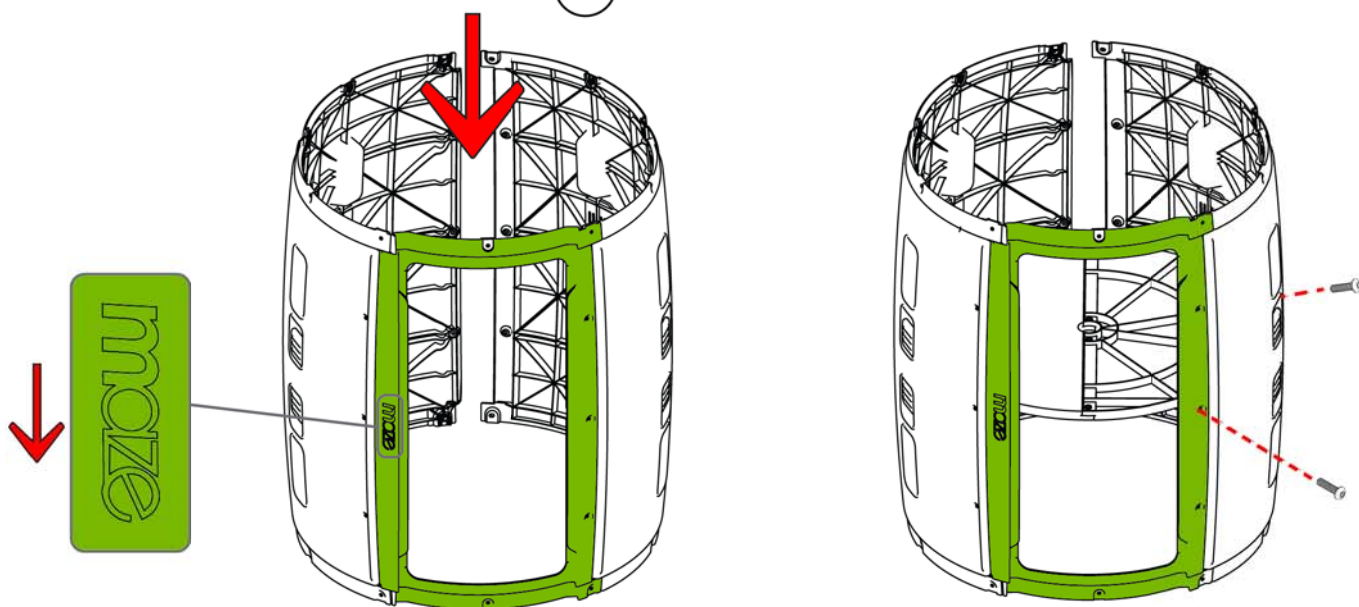
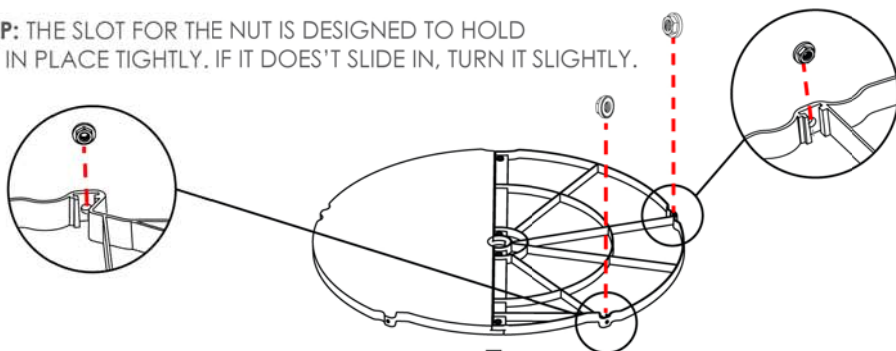
# STEP 3



# STEP 4



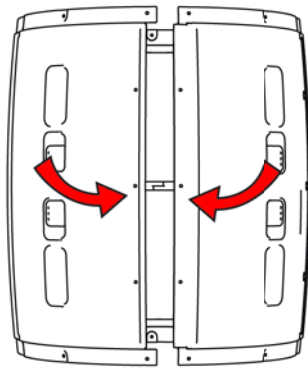
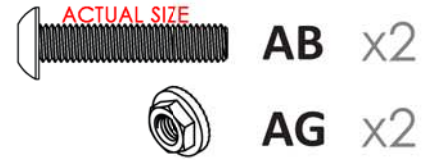
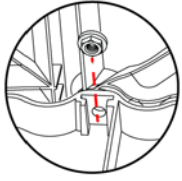
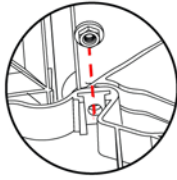
**TIP:** THE SLOT FOR THE NUT IS DESIGNED TO HOLD IT IN PLACE TIGHTLY. IF IT DOESN'T SLIDE IN, TURN IT SLIGHTLY.



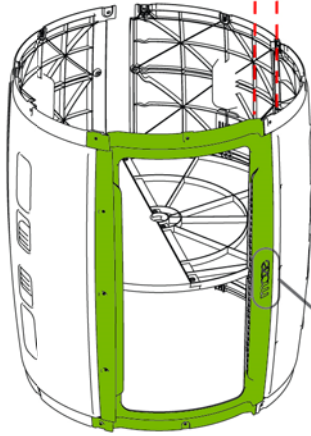
**TIP:** WHILE INSERTING THE SCREWS YOU MAY FIND IT EASIER TO HOLD THE DIVIDER (PART E) IN PLACE FROM THE HOLE IN THE MIDDLE OF THE DIVIDER.

# STEP 5

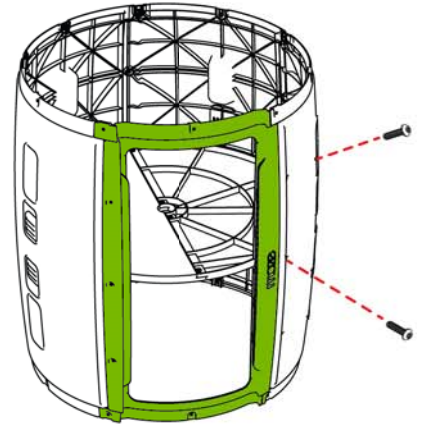
ENSURE NUTS DROP STRAIGHT INTO SLOTS



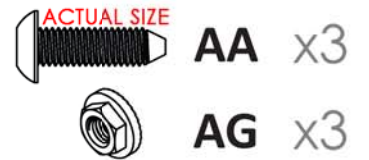
SQUEEZE PANELS TOGETHER



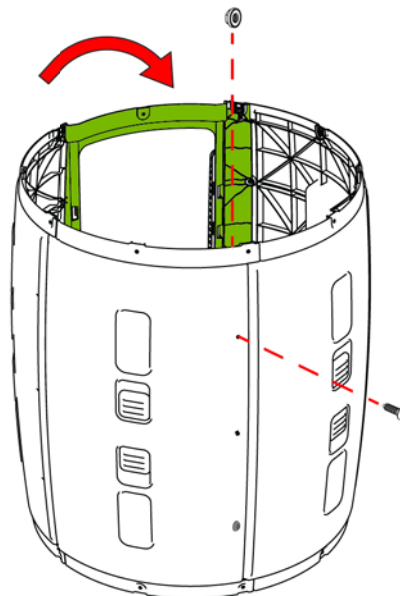
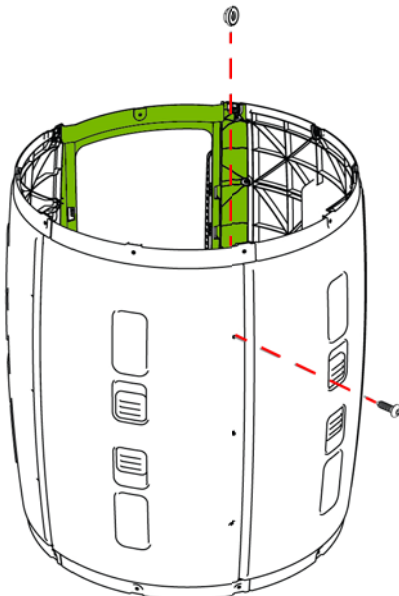
FLIP BARRELL OVER CAREFULLY



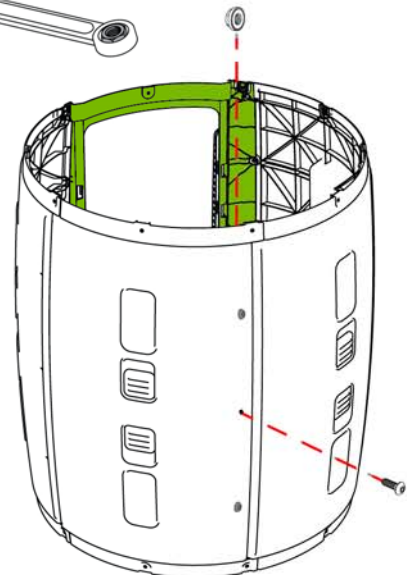
# STEP 6



FLIP BARRELL OVER CAREFULLY

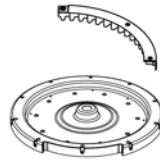


**TIP:** YOU MAY FIND IT EASIER TO PLACE IT IN THE SPANNER HOLE AND MOVE IT INTO POSITION USING THE SPANNER OR PUSH THE DIVIDER DOWN SLIGHTLY TO HOLD NUT WITH YOUR HAND.



# STEP 7

SELECT THE PART WITH THE EXTRA HOLES AS BELOW (NOT PART C)



**F** x4

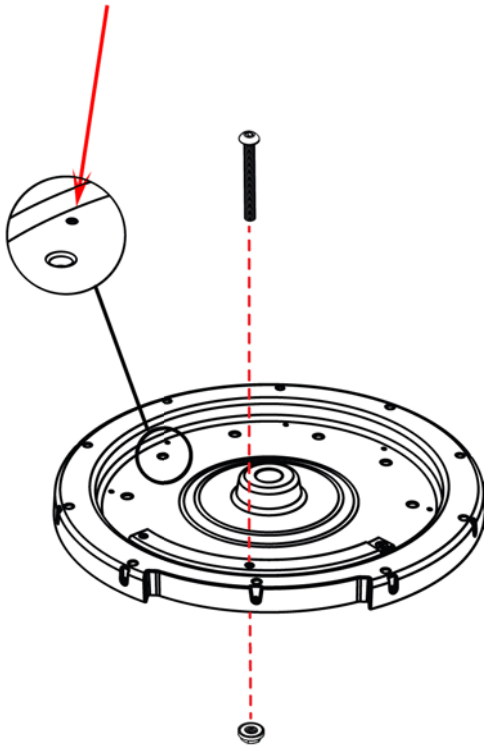
**D** x1



**AC** x8

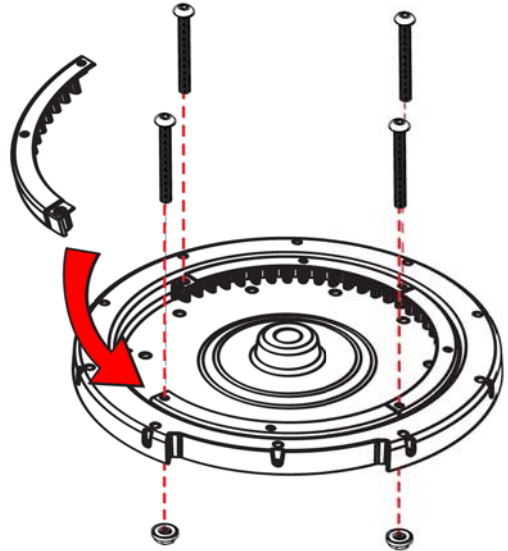


**AG** x8

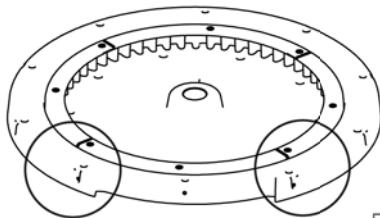


LOCATE PART F AS SHOWN, ASSEMBLE MIDDLE BOLT FIRST

ATTACH BOLTS AT JOINTS BETWEEN GEARS FIRST THEN REMAINING 3 BOLTS



# STEP 8



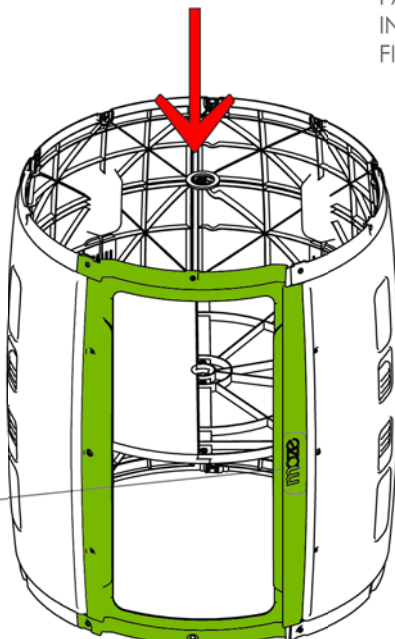
FASTEN PART D TO BARREL IN THESE TWO LOCATIONS FIRST (AS CIRCLED)



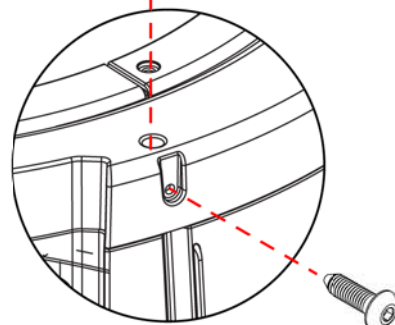
**AA** x10



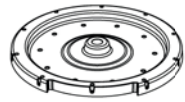
**AI** x10



**TIP:** INSERT THE BARREL NUT SO INDENTED LINE IS FACING UP. THEN USE A SCREWDRIVER TO ALIGN THE DIRECTION OF THE THREADED HOLE.



# STEP 9



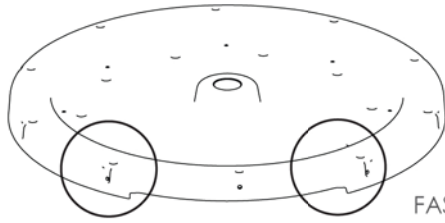
**C** x1



**AA** x10



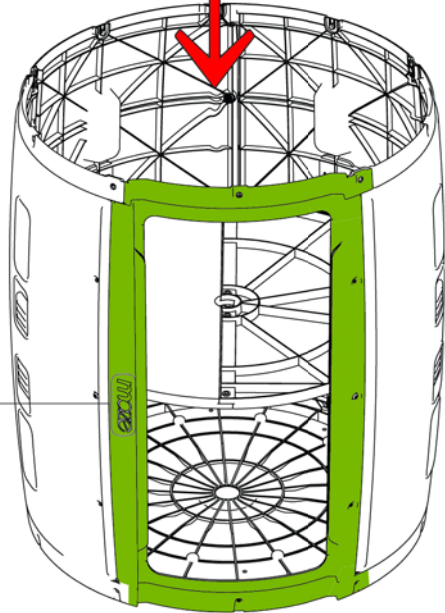
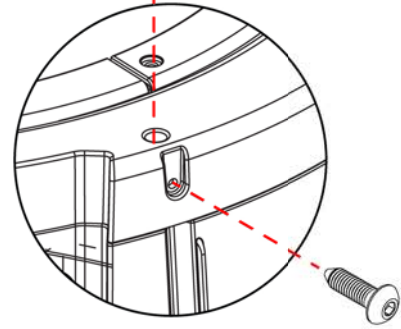
**AI** x10



FASTEN PART C TO BARREL  
IN THESE TWO LOCATIONS  
FIRST (AS CIRCLED)



**TIP:** INSERT THE BARREL NUT SO  
INDENTED LINE IS FACING UP.  
THEN USE A SCREWDRIVER TO  
ALIGN THE DIRECTION OF  
THE THREADED HOLE.



FLIP BARRELL OVER **CAREFULLY**

# STEP 10



**AE** x2



**AH** x2



**O** x1



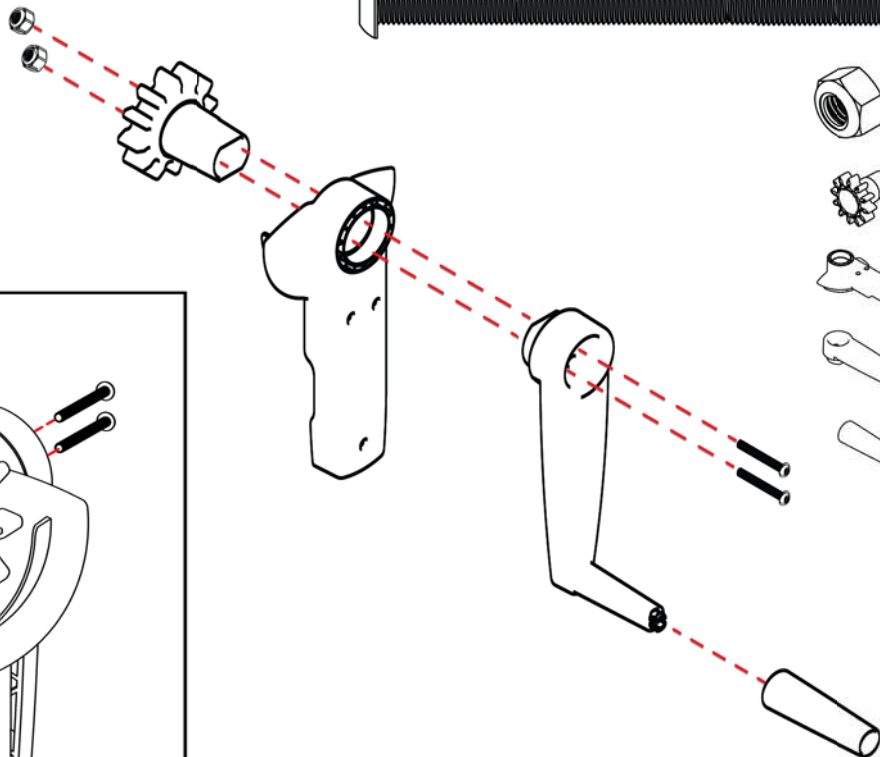
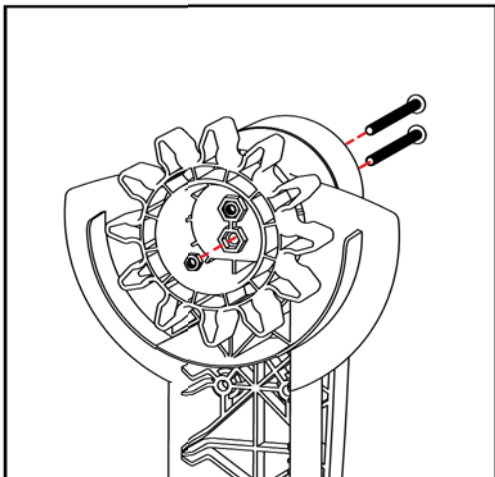
**P** x1



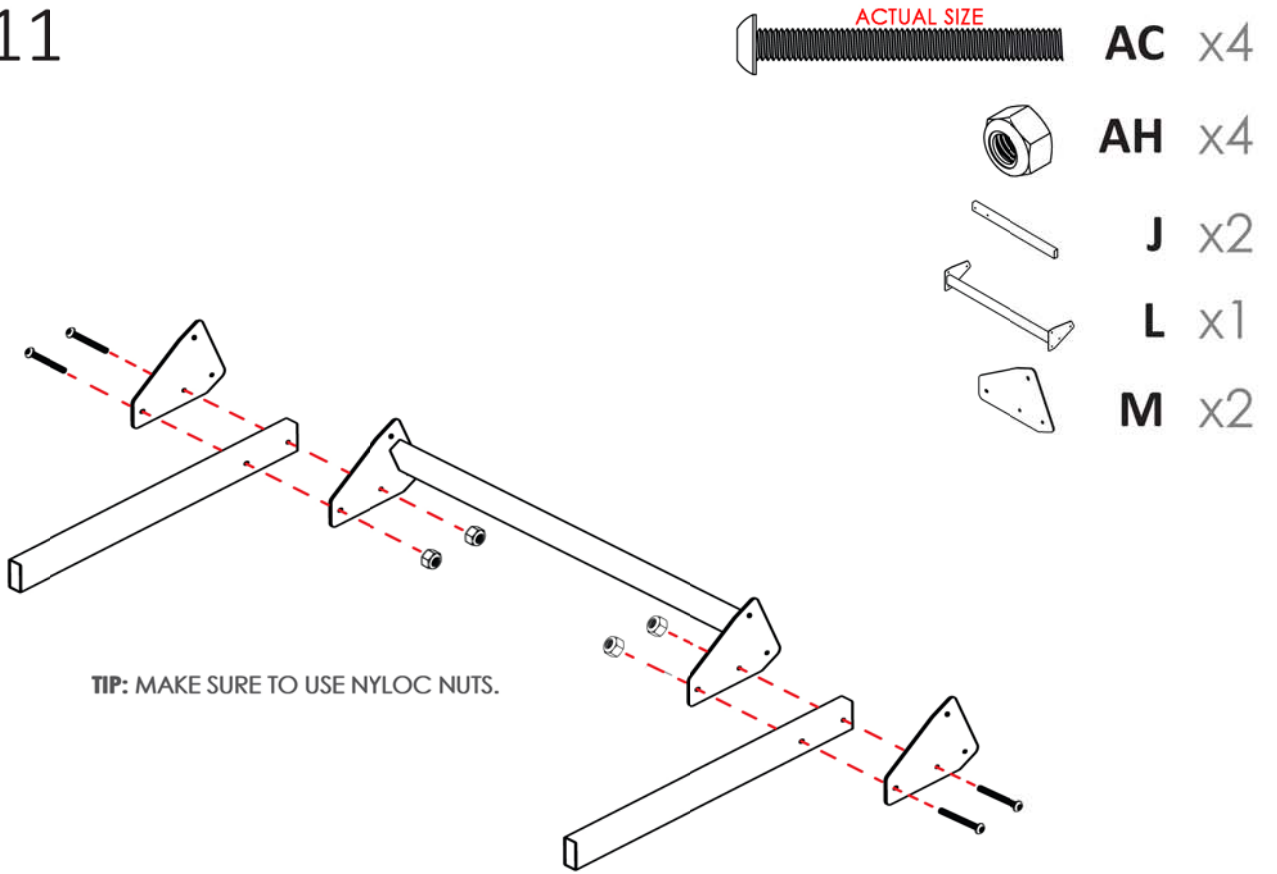
**Q** x1



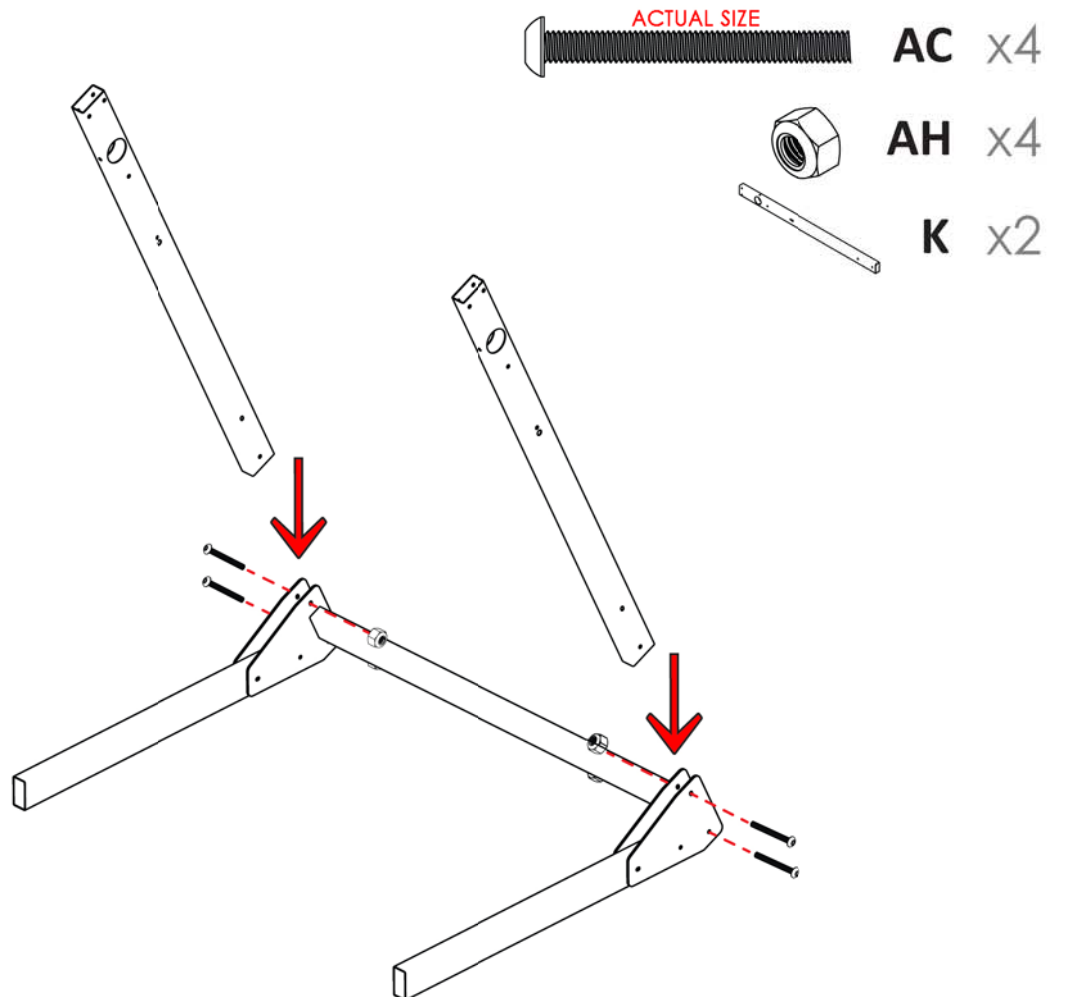
**R** x1



# STEP 11

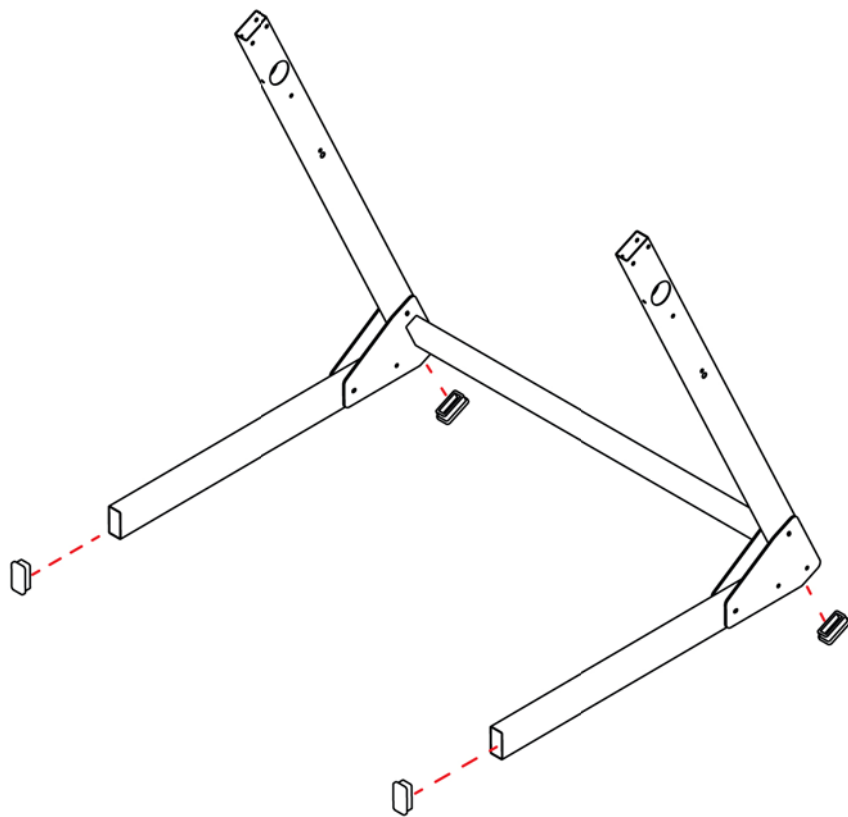


# STEP 12

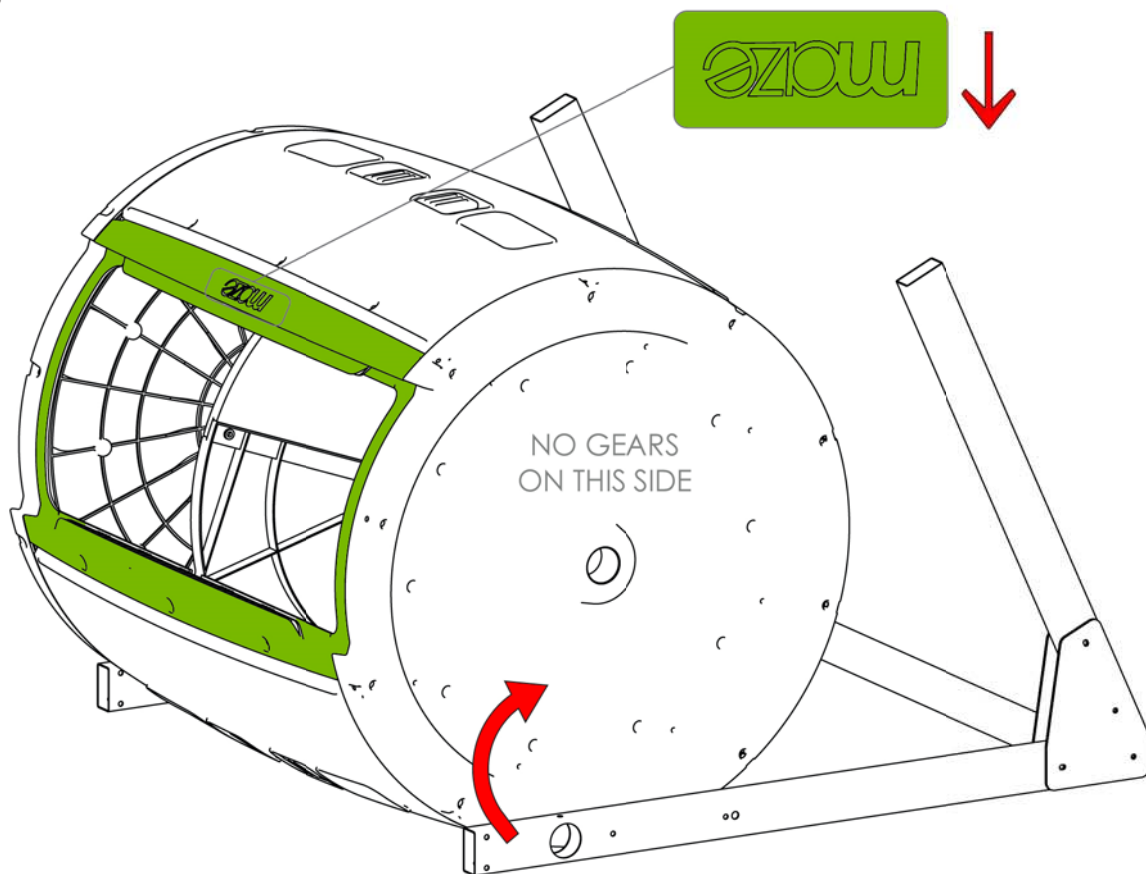


# STEP 13

 **AK** x4



# STEP 14

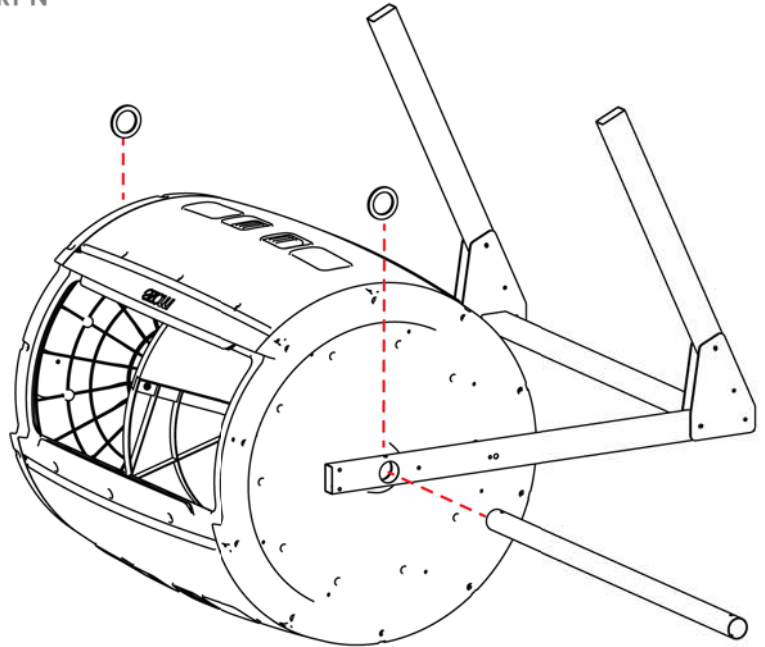
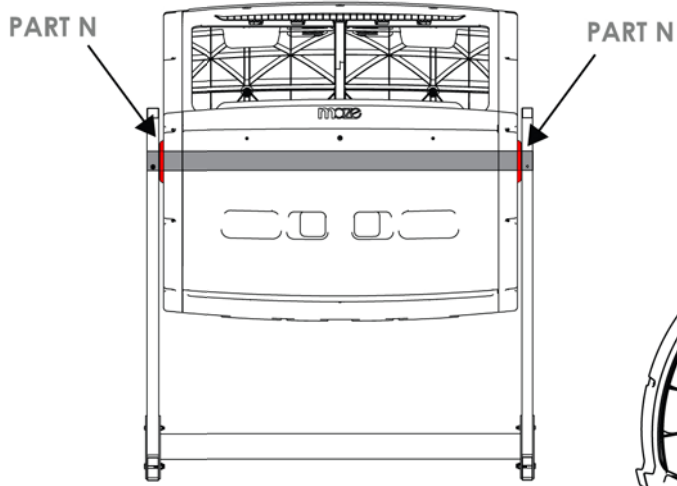




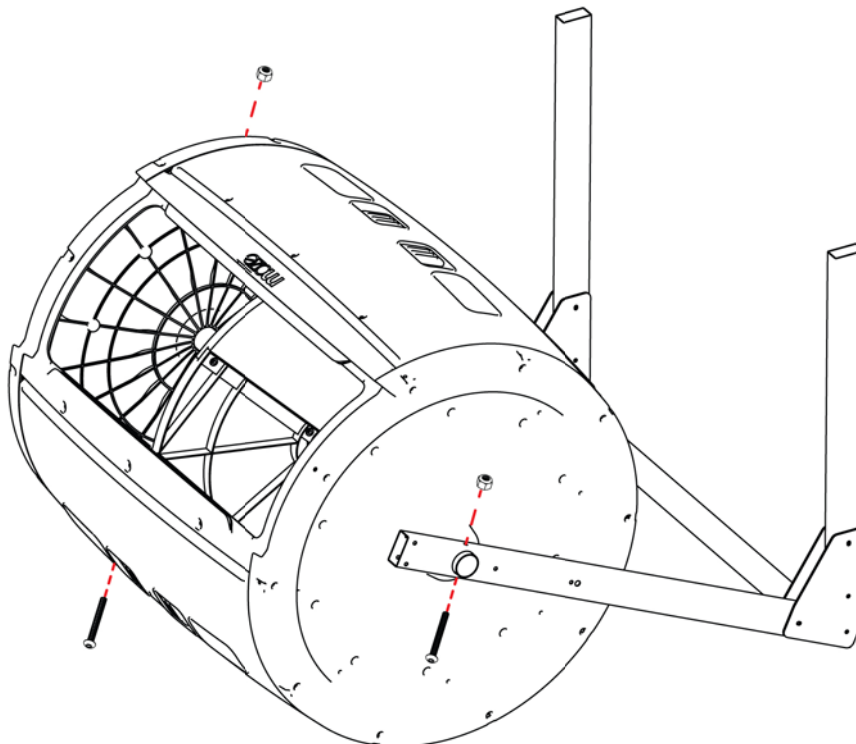
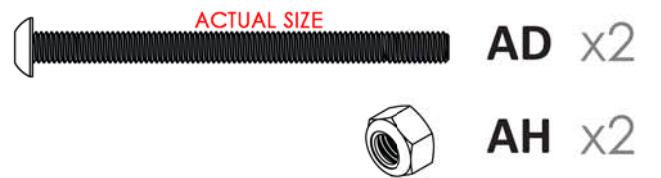
# STEP 15



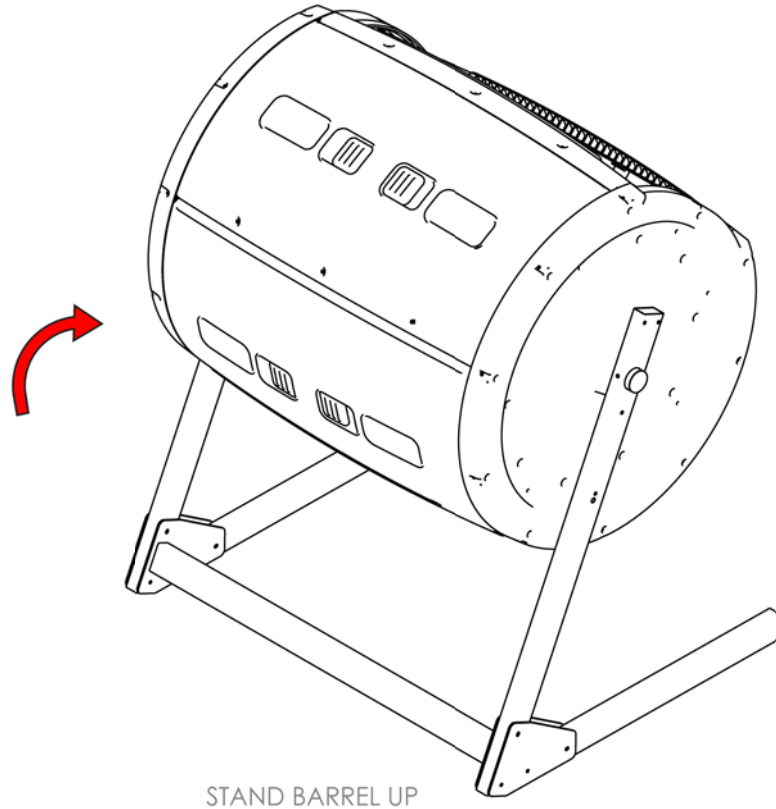
THREAD BARREL SPACERS (PART N) ONTO AXLE (PART I)  
BARREL SPACERS SHOULD SIT BETWEEN THE BARREL  
AND STAND ON BOTH SIDES.



# STEP 16



# STEP 17



STAND BARREL UP

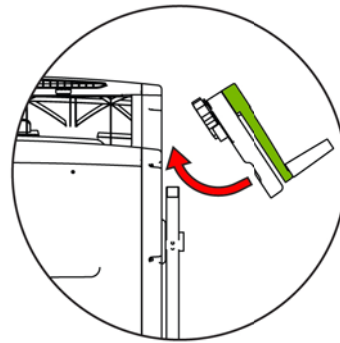
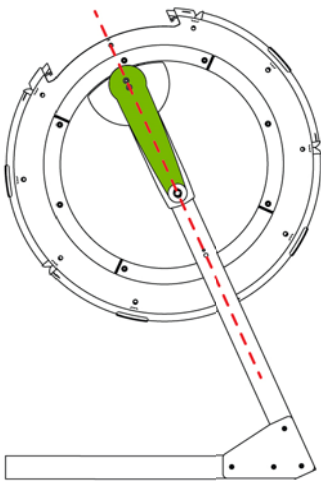
# STEP 18

**TIP:** ALIGN THE DOOR OPENING WITH THE ANGLE OF THE STAND, AS IN THE BELOW DRAWING. THIS WILL ENSURE THE HANDLE IS NOT IN THE WAY OF THE DOOR OPENING.

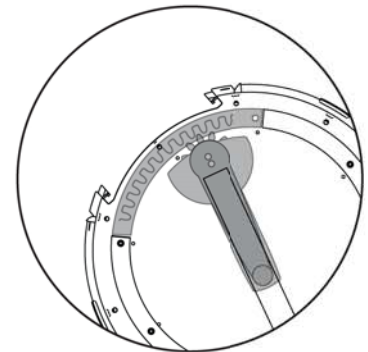
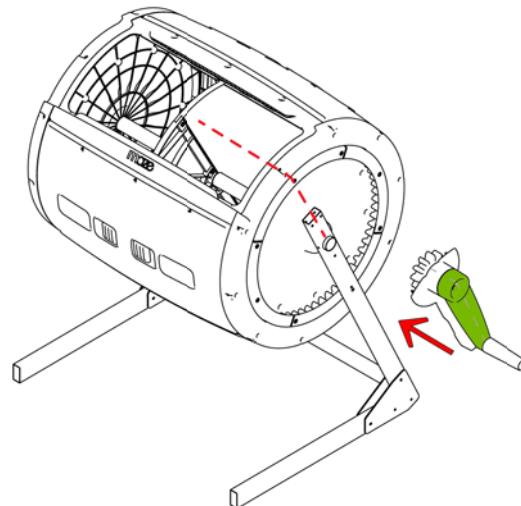
AS ASSEMBLED IN STEP 10



x1



ARM ASSEMBLY MUST BE INSERTED ON AN ANGLE



GEAR TEETH IN ARM SHOULD FIT INTO GEAR TEETH ON BARREL

THE PLASTIC COVER WILL FIT OVER THE STAND

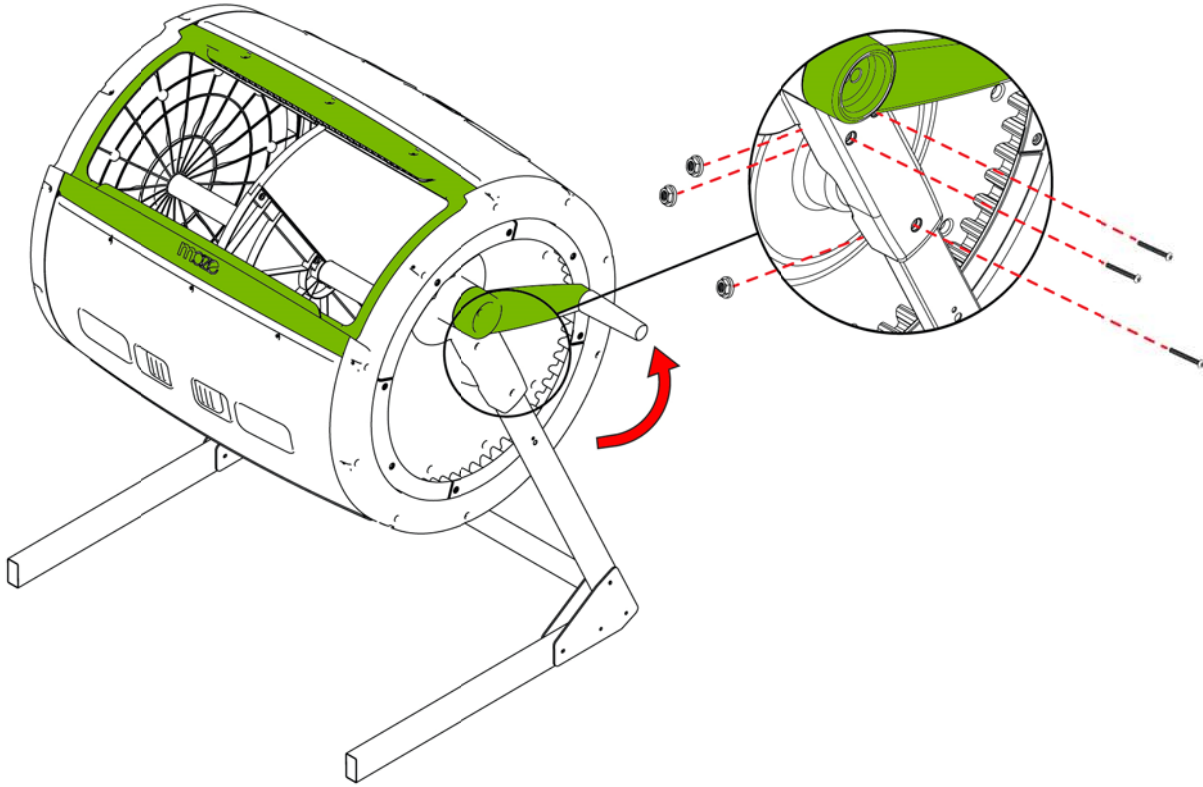
# STEP 19

TIP: YOU SHOULD BE ABLE TO REACH THE NUTS (DIFFERENT ONES TO THE LAST STEPS) AND HOLD THEM IN POSITION UNTIL THEY REACH THE STAND AND WILL SELF TIGHTEN

**ACTUAL SIZE**  **AD x3**

 **AG x3**

TIP: MAKE SURE TO USE THE SELF CLINCHING NUTS



# STEP 20

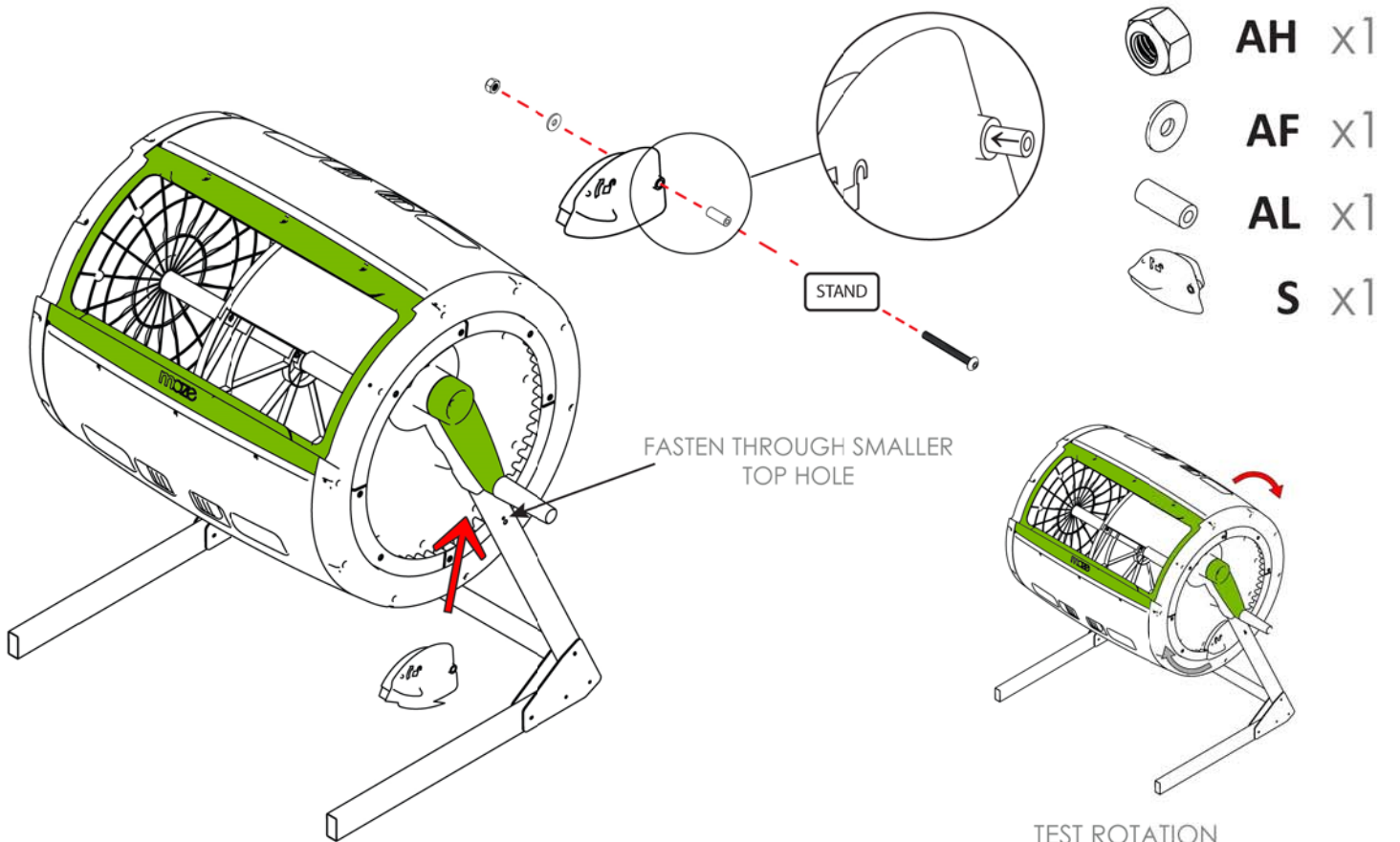
**ACTUAL SIZE**  **AD x1**

 **AH x1**

 **AF x1**



 **AL x1**

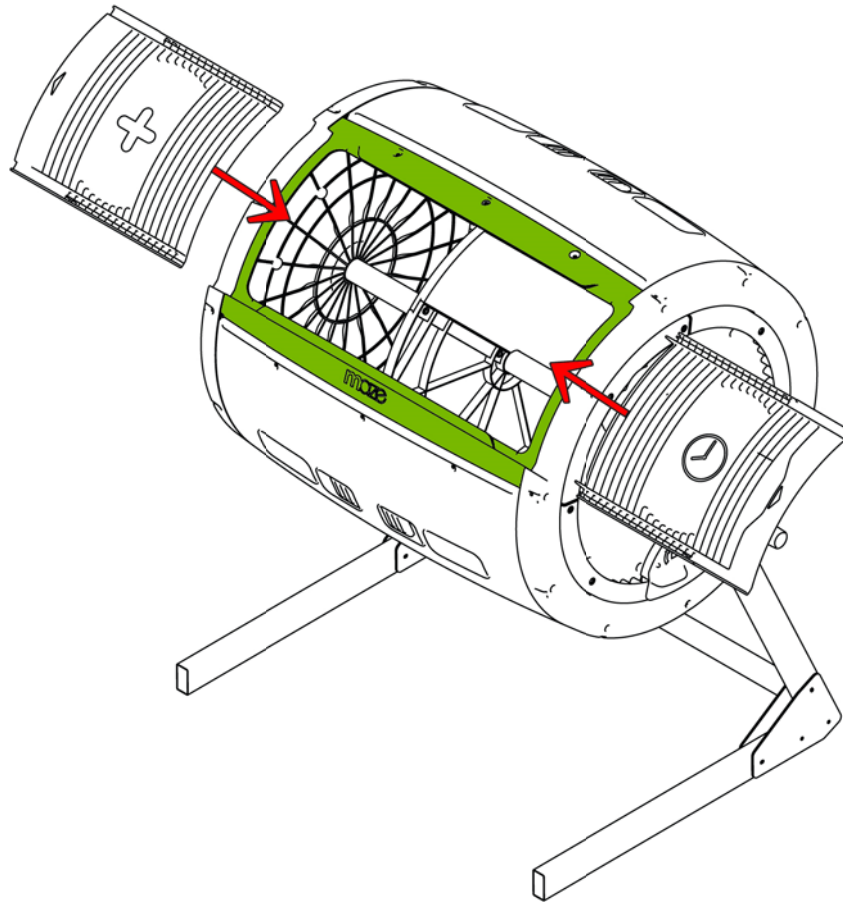
 **S x1**



TEST ROTATION

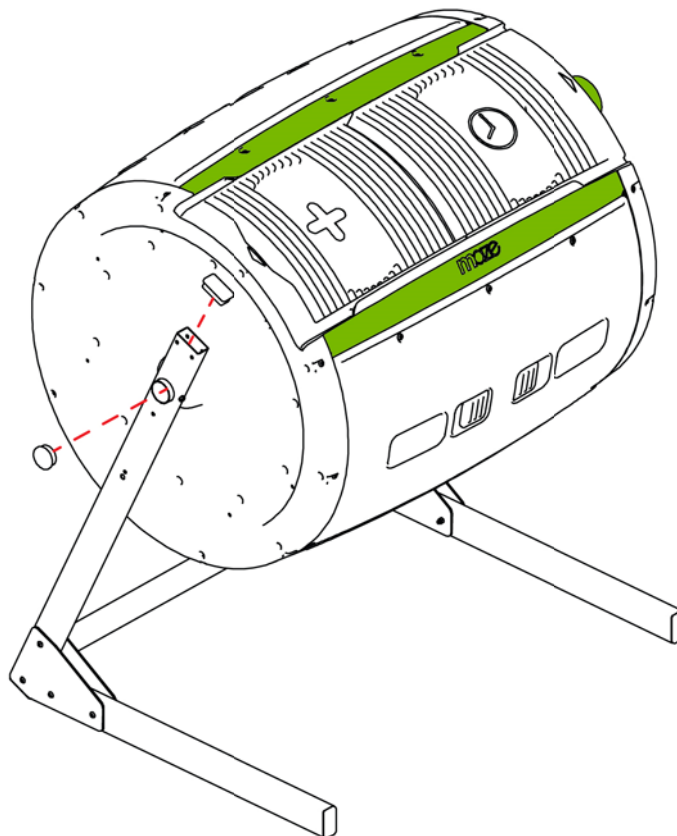
# STEP 21

-  **G** x1
-  **H** x1

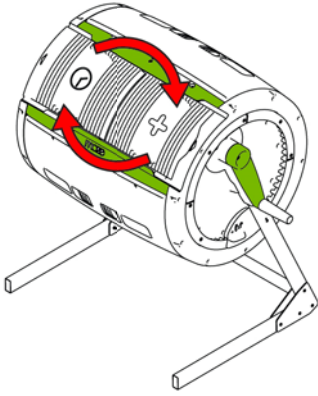


# STEP 22

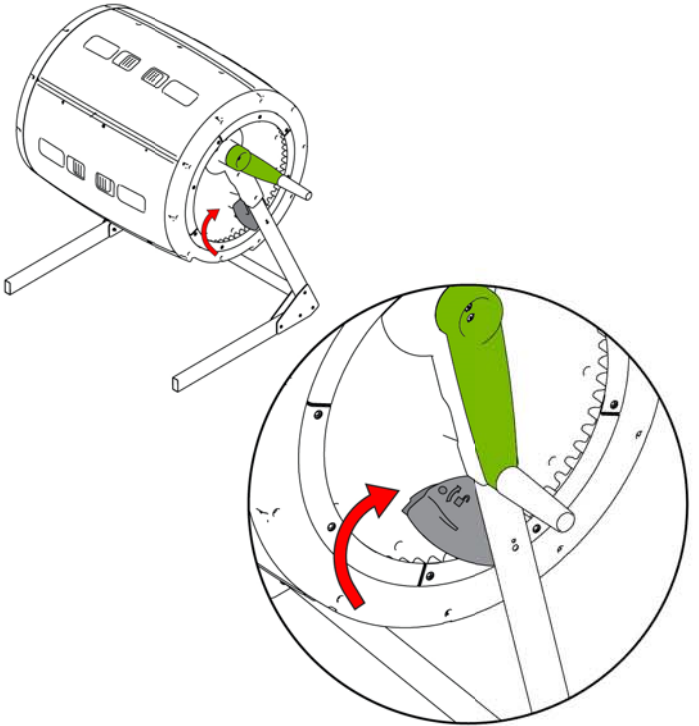
-  **AK** x1
-  **AJ** x1



# FEATURES:

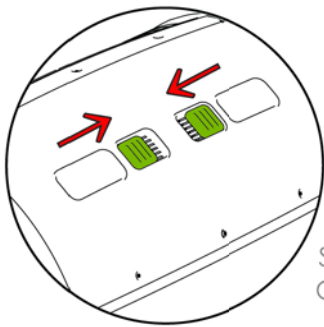


SLIDING DOORS ARE INTERCHANGABLE ON EITHER SIDE OF BARREL



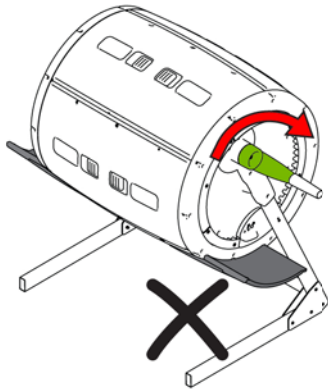
PULL AND ROTATE RATCHET UP, SO THAT BUMP ON RATCHET SNAPS IN PLACE BEHIND CRANK COVER

LOCKING THE RATCHET IN THIS POSITION WILL ALLOW THE BARREL TO ROTATE FREELY

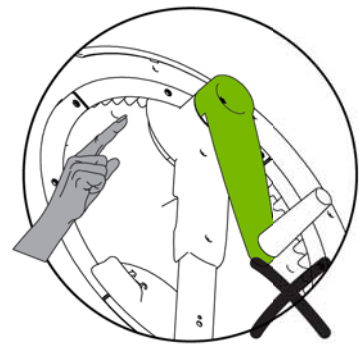


SLIDE OPEN OR CLOSE AIR VENTS

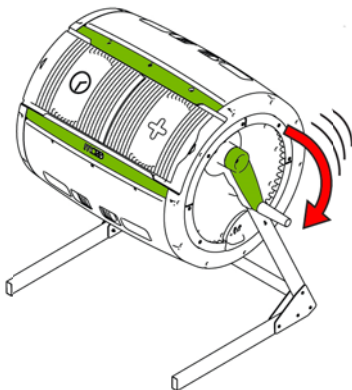
# WARNINGS:



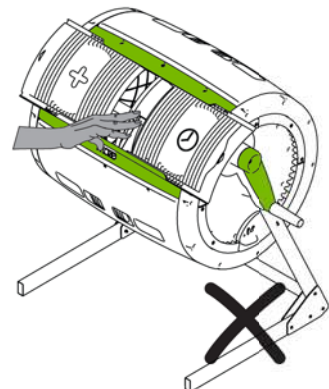
DO NOT ROTATE BARREL WITH DOORS OPEN



BEWARE OF CATCHING FINGERS IN GEARS



STAND CLEAR OF HANDLE AS IT MAY SPIN FAST



BEWARE OF CATCHING FINGERS IN DOOR